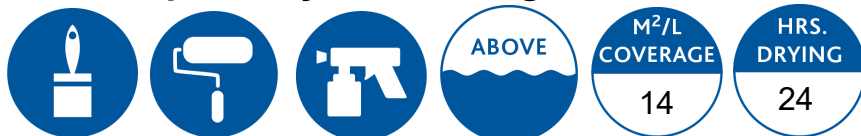


# Epifanes Waterline Paint

One-component yacht coating for above the waterline



## PRODUCT DESCRIPTION

High gloss yacht paint for painting a stripe near the waterline. This paint is very easy to apply at all temperatures. offers good gloss retention and it is easy to maintain over time. Due to the high concentration of pigments, it has a high covering power.

**Field of use:** In a new system for wood, steel, GRP and aluminium in combination with the appropriate primer/paint. On existing paints regardless of branch. This paint can also be used for all other area's where a larger can is not necessary.

## PRODUCT INFORMATION

<b>Type</b>	Oxidative drying
<b>Base</b>	Linseed oil / modified alkyd resin
<b>Gloss</b>	High gloss
<b>Colour</b>	White - light blue - dark blue - bright red - black - green
<b>Density at 20°C.</b>	0,95 - 1,30 g/cm <sup>3</sup> depending on colour
<b>Viscosity</b>	40 seconds ISO-cup 6 mm
<b>Solids Contents</b>	55 ± 2 vol. %
<b>VOC-level</b>	296 g/l
<b>Packing</b>	250 ml
<b>Shelf life</b>	In closed unopened container stored in a dry room at temperatures between 5 - 30°C approx. 3 years.
<b>Rec. filmthickness</b>	70 - 80 µm wet = 40 - 45 µm dry
<b>Thinner brush</b>	Epifanes Brushthinner for Paint & Varnish or a good quality white spirit
<b>Thinning in general</b>	Thinning ratio depends on product temperature and working area. Avoid overthinning. For thinning ratios, refer to the Epifanes paint systems.

Drying times	10°C.	15°C.	20°C.	25°C.
Dust dry	8 hours	6 hours	4 hours	2 hours
Sandable/Recoatable	48 hours	36 hours	24 hours	20 hours

The above mentioned drying times are indicative at 65% RAH and 45 µm dry filmthickness. Drying also depends on the amount of ventilation and applied wet filmthickness. Higher wet filmthickness and/or poor ventilation results in longer drying times. Especially horizontal parts may take longer to dry due to high wet filmthickness. Allow each paint coat sufficient time to dry. Do not apply wet-on-wet!

**Theoretical coverage** 14m<sup>2</sup> per liter @ 40 µm dry filmthickness

**Practicle coverage** Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.



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### APPLICATION

<b>Conditions during application</b>	<b>Temperature</b>	<b>minimal 8°C. - maximal 30°C.</b>
	<b>Relative air humidity</b>	<b>minimal 50% - maximal 85%</b>

Best results are achieved by using a roller or longhaired soft brush. Evenly distribute the paint over the surface and do not retip. Do not apply wet-on-wet. Do not apply excessive wet films to avoid the formation of curtains and drying problems. Avoid painting in direct sunlight or much wind. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. The maximum difference in temperature between the surface and the paint is 3°C. In case the product “pulls” and is difficult to apply, 10% Epifanes Brush thinner may be added. After drying, lightly sand the surface with P400 or Scotch Brite before applying the next coat. Always sand fresh coats by hand.

**System build up** First apply the full system of primer and top coat on the hull of the boat. Give it enough time to cure. After curing, tape of the waterline and lightly sand the surface that needs to be painted. Apply the waterline paint and remove the masking tape to prevent adhesion of the masking tape to the surface. The Waterline paint can also be applied directly to a GRP surface when the surface is well cleaned and sanded.

**Theoretical coverage** 14m<sup>2</sup> per liter @ 40 µm dry film thickness  
**Practicle coverage** Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.

**Recoatibility with other Epifanes products**

Epifanes Mono-urethane Yacht Paint	Epifanes Satin Finish
Epifanes Non-skid deck coating	Epifanes Flat Black
Epifanes Nautiforte Yacht Paint	

**Safety** The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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